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SERVICE BULLETIN

SB023-1094

Subject: Nose Gear Door
Date: 12th October, 1994
Ref: Manual Page: 20-37
Pages: 1
Status: Changes Recommended

The nose gear door has a stiffener which is flush riveted onto the door skins. During one high speed descent with N106L, the rivet heads on the front row of rivets were pulled through the door skin causing one door skin to be peeled back slightly. No problem resulted other than the inconvenience associated with repairing the door. Inspection indicated that the countersinks were slightly deeper than required however based on this, we have elected to make a change.

We are changing the installation process, reference page 20-37, figure 20-G-9, to use AN525 screws along this front (former) rivet position and recommend that all customers make this same change.

